

PROCESSING PRECI-BALL WITH REMOVABLE MALE

1. Make the master cast and wax up the post-copings (use PRECI-POST), keeping the top of the wax pattern as low and smooth as possible.
2. Make a labial plaster key of the wax setup to determine the position of the attachment.
3. Screw the **RA 0063** base ring onto the **RE P 4** paralleling mandrel and place it on the post-coping in the surveyor. The base ring is now incorporated into the wax pattern and cast-to. (Cut a small slot in the wax surrounding the base ring with a fine instrument to prevent metal from flowing in.) Core investing is recommended.
4. The base ring can only be cast-to with precious or semi-precious alloys. When using non-precious alloys, the base ring must be soldered to the post-coping after casting.
5. Fix the base ring with sticky wax or acrylic resin to the cast post-coping in the surveyor, and solder it to the coping with the **RE H 4** soldering accessory. The use of **CEKA SOL** is recommended.
6. Screw the male into the base ring (always with the **IMP-XS-042** screw-driver). Position the female and the **RA 0055** large space maintainer. The female is now polymerized into the prosthesis.
7. Secure the threads of the male with **CEKA BOND** (see INFO 069).