

PROCESSING PRECI-VERTIX

1. Determine the path of insertion of the prosthesis.
2. Wax up the abutment crowns and provide them with a lingual shoulder.
3. Incorporate the **1803** males into a surveyor and parallel them to the crowns.
4. Cut off the **1815** paralleling mandrel with a sharp and hot scalpel.
5. Invest, burnout, and cast.
6. Finish the crowns and apply acrylic resin or ceramic veneering. Thoroughly polish the males.
7. Seat the replaceable **1802** female over the male. Place the crowns on the working model and secure them. Block out the undercuts of the male slightly conical with wax.
8. Duplicate and make a refractory model.
9. Completely surround the female reproduced in investment material with wax (0.4 mm thick).
10. Attach the wax pattern of the metal frame to the wax sleeve. Invest, burnout, and cast.
11. Sandblast the cast metal frame and the inside of the metal sleeves, and polish them electrolytically. Note: do not over-polish the inside of the metal sleeve, as this would destroy the friction for the female.
12. Insert the female with the supplied **1804** insertion tool into the metal sleeve.
13. Reduce the occlusal of the male by 0.2 mm.
14. Proceed as usual.
15. Use a **1805** white female with reduced friction or a **1806** red female with increased friction in case of excessive or inadequate friction (see INFO 026).