

## **PROCESSING PRECI-BAR PLASTIC PATTERNS**

1. Take a full arch impression and wax up the post-copings or the crowns. For implant constructions, the implant analogues must be provided with plastic or castable metal cylinders.
2. Cut the plastic pattern to the exact length and place it with the **1100 P/1102 P** paralleling mandrel between the post-copings, crowns, or cylinders.  
If you wish to provide the pattern with an additional sprue or vent, this must be done at the tissue side of the pattern.  
Cast the construction in a hard alloy.  
Finish after casting, and polish as usual. Do not remove too much material from the bar.  
Place the corresponding riders after finishing and polishing the casting, block out any undercuts, and polymerize the prosthesis.  
Adjust the retention after finishing the prosthesis (see INFO 108).

### **Side effects, warnings and precautions**

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.