

PROCESSING PRECI-BALL

1. Determine the path of insertion of the prosthesis.
2. Wax up the post-copings. The surfaces must be at a right angle to the path of insertion (parallel with the occlusal surface).
3. Invest, burnout, cast, and finish. The surface must be smooth.
4. Place the male with the **1201 P** paralleling mandrel on the cast post-coping and connect it with sticky wax or self-curing acrylic resin.
5. Invest horizontally in soldering investment and solder (the use of **CEKA SOL FILIGRAN** (yellow) or **CEKA SOL W** (white) is recommended).
6. Position the post-copings on the model.
7. Fill up the space between papilla and post-coping with plaster.
8. Place the **1201 E** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
9. Fill the **1201 A/1205 A** female half-way with silicone and press it over the male. The pvc ring must surround the female segments. Leave the retention zone for the acrylic resin on the female free.
10. Position the wax setup on the model. Prepare for investing and wax elimination.
11. Polymerize and finish.
12. Remove the tin space maintainer after polymerization. Do not remove the pvc ring as it prevents the deposit of food debris between prosthesis and female.
13. Check the retention and activate if necessary (see INFO 053).