

PROCESSING PRECI-BALL PC

1. Determine the path of insertion of the prosthesis.
2. Wax up the post-copings. The surfaces must be at a right angle to the path of insertion (parallel with the occlusal surface). They should be as low as possible.
3. Place the **1205 C** male with the **1201 P** paralleling mandrel on the post-coping and incorporate it into the wax pattern.
4. Invest, burnout, and cast in a hard alloy.
5. Carefully finish the casting and do not remove too much material from the ball. Thoroughly polish. Use the **1230** cup burr.
6. Fill up the space between papilla and post-coping with plaster.
7. Place the **RA 0055** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
8. Fill the **1205 A** female half-way with silicone and seat it over the male. The pvc ring must surround the female segments. Leave the retention zone for acrylic resin on the female free.
9. Position the wax setup on the model. Prepare for investing.
10. Polymerize and finish.
11. Remove the tin space maintainer after polymerization. Do not remove the pvc ring.
12. Check the retention and activate the female if necessary (see INFO 053).