

THE USE OF 3C-BOND

1. Sandblast the metal frame with aluminium oxide (125 micron).
2. Steam clean or clean in an ultrasonic bath. The construction may also be rinsed in distilled water for 10 minutes.
3. Dry the metal frame, holding it only with tweezers.
4. Mix **3C-BOND** with distilled water to a creamy consistency and immediately cover the marginal area with this material.
5. Fire **3C-BOND** as an opaque without vacuum.
6. Preheating temperature: 650 °C
7. Final temperature: 980 °C
8. After firing, immediately remove the metal frame from the furnace and bench cool.
9. **3C-BOND** must now have a yellow to golden shade.
10. Carry out the usual opaque firing cycle, following the instructions of the porcelain manufacturer.

Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.