

PROCESSING PRECI-HORIX PLASTICWAX PATTERNS

1. Make a model and wax up the post-copings or crowns. For implant constructions, the implant analogues must be provided with plastic or castable metal cylinders.
2. Cut the **1734** PLASTICWAX pattern to the exact length and place it with the **1708** paralleling mandrel between the post-copings, crowns, or cylinders.
3. The pattern must not be deformed. Cool in water if necessary. Adjust the tissue side to the gingival contour and fix the bar.
4. If you wish to provide the pattern with an additional sprue or vent, this must be done at the tissue side of the pattern.
5. Cast the construction in a hard alloy.
6. Finish after casting and carefully polish in the usual way. Do not grind excessively so as to weaken the bar.
7. Seat the casting on the model and position the **1703** space maintainers on the bar. Reduce the space maintainers to fit the bar height.
8. Block out the undercuts of the bar with a solid material (cement or silicone), and leave those of the space maintainers free. Also cover the upper free areas of the bar and the copings.
9. Process the acrylic resin.
10. Position a **1706** housing on the **1703** space maintainers (recommended method) (see INFO 009).
11. Finish the prosthesis as usual.
12. After polymerization, cut the space maintainers with a scalpel and remove them. Insert the riders in position with the **1705** insertion tool. The riders must snap in audibly.
13. Use other riders available in case of excessive or inadequate retention (see INFO 016).

Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.

Info Sheet

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