

## PROCESSING THE MALES OF PRECI-CLIX ATI/AP

1. Determine the path of insertion of the prosthesis.
2. Wax up the post-copings. The surfaces must be at a right angle to the path of insertion (parallel with the occlusal surface). They should be as low as possible.
3. Place the **1205 C** male with the **1201 P** paralleling mandrel on the post-coping according to the position of the denture teeth.
4. Incorporate the male into the wax pattern and remove the paralleling mandrel.
5. Invest, burnout, and cast in a hard alloy. Do not use fast heating investments.
6. Carefully finish the casting and do not remove too much material from the ball. Thoroughly polish. Use the **1230** cup burr.
7. Assemble the male with the **1231** female and the **1235** housing.
8. Place the **RA 0055** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
9. Press with the **1222** insertion tool the **1231** female into the housing and place this assembly with the space maintainer over the male.
10. Position the wax setup on the model and prepare for investing.
11. Polymerize and finish.
12. Remove the space maintainer after polymerization.
13. Check the retention and replace the female if necessary by a **1232** white female with reduced friction or a **1233** red female with increased friction.