

PROCESSING THE MALES OF PRECI-CLIX TI-TI/P-TI

1. Determine the path of insertion of the prosthesis.
2. Select the appropriate **RE 04 TI** plastic male keeper and place the **RE P 7** paralleling mandrel in the cavity.
3. Adapt the plastic pattern according to the shape, position and height of the abutment crowns.
4. Fix the male keeper with wax to the abutment crowns. Remove the paralleling mandrel and pre-invest the cavity with investment material (100 % expansion liquid).
5. Sprue the crowns and prepare for investing.
6. Invest, burnout, preheat carefully, and cast in a hard alloy. Do not use fast heating investments.
7. Sandblast the casting without damaging the cavity for the male.
8. Reposition the model in the surveyor after porcelain veneering and the esthetic try-in.
9. Fix the **1271 C TITANAX** male in the **1201 P** paralleling mandrel and check if it is properly seated in the cavity.
10. Mix a small quantity of **CEKA SITE** and apply it in the cavity. Carefully read the instructions and follow them accurately.
11. Place the male in the cavity filled with **CEKA SITE** and secure in position for 5 to 10 minutes.
12. Remove the **1201 P** paralleling mandrel and the **CEKA SITE** residue.