

Info Sheet INFO 117.E-ed.D

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PROCESSING THE MALES OF PRECI-CLIX TI-P/P-P

- 1. Determine the path of insertion of the prosthesis.
- 2. Select the appropriate **RE 04 TI** plastic male keeper and press the **1281 C** male into the cavity.
- 3. Place the **1201 P** paralleling mandrel carefully on top of the male.
- 4. Adapt the plastic pattern according to the shape, position and height of the abutment crowns.
- 5. Fix the male keeper with wax to the abutment crowns. Remove the paralleling mandrel.
- 6. Sprue the crowns and prepare for investing.
- 7. Invest, burnout, preheat carefully, and cast in a hard alloy. Do not use fast heating investments.
- 8. Sandblast the casting without damaging the male. Use the **1230** cup burr.
- 9. Carefully finish the casting. Do not remove too much material from the ball. Thoroughly polish.

Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.