

PROCESSING THE MALES OF PRECI-CLIX TI-P/P-P

1. Determine the path of insertion of the prosthesis.
2. Select the appropriate **RE 04 TI** plastic male keeper and press the **1281 C** male into the cavity.
3. Place the **1201 P** paralleling mandrel carefully on top of the male.
4. Adapt the plastic pattern according to the shape, position and height of the abutment crowns.
5. Fix the male keeper with wax to the abutment crowns. Remove the paralleling mandrel.
6. Sprue the crowns and prepare for investing.
7. Invest, burnout, preheat carefully, and cast in a hard alloy. Do not use fast heating investments.
8. Sandblast the casting without damaging the male. Use the **1230** cup burr.
9. Carefully finish the casting. Do not remove too much material from the ball. Thoroughly polish.