

## PROCESSING A PRECI-CLIX FEMALE WITH HOUSING

### IN A CAST METAL PARTIAL DENTURE

1. Prepare the working model for duplication. **Do not** place a female on the male.
2. Block out the undercuts of the **RE 04 TI** male keeper. The undercut wax should be applied parallel to the male keeper.
3. Make a refractory model.
4. Wax up a sleeve around the replica of the male keeper up to the upper edge, and connect to the wax pattern of the partial denture.
5. Invest, cast, and finish the partial denture.
6. A metal sleeve surrounding the male keeper is the result. Polish the inside to a high shine.
7. Press with the **1222** insertion tool a **1231** female into the **1235** TITANAX housing.
8. Place the **1251 B** rubber space maintainer over the male and assemble with the female and the housing.
9. Apply a small amount of vaseline to the inside of the female. Keep the retention zone for acrylic resin and the outside of the housing clean.
10. Position the wax setup on the model. Prepare for investing.
11. Polymerize and finish.
12. Remove the space maintainer after polymerization.
13. Check the retention and replace the female if necessary by a **1232** white female with reduced retention or a **1233** red female with increased retention.

### IN AN ACRYLIC RESIN DENTURE

1. Press with the **1222** insertion tool a **1231** female into the **1235** TITANAX housing.
2. Place the **1251 B** rubber space maintainer over the male and assemble with the female and the housing.
3. Place the **RA 0055** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
4. Apply a small amount of vaseline to the inside of the female. Keep the retention zone for acrylic resin and the outside of the housing clean.
5. Position the wax setup on the model. Prepare for investing.
6. Polymerize and finish.
7. Press with the **1222** insertion tool a **1231** female into the created cavity.
8. Remove the space maintainers after polymerization.
9. Check the retention and replace the female if necessary by a **1232** white female with reduced retention or a **1233** red female with increased retention.