

PROCESSING A PRECI-CLIX FEMALE WITH DUPLICATING DUMMY

IN A CAST METAL PARTIAL DENTURE

1. Prepare the working model for duplication. Block out the undercuts of the **RE 04 TI** male keeper. The undercut wax should be applied parallel to the male keeper.
2. Apply a small layer of wax on the inclined arm of the male keeper.
3. Place the **1236** duplicating dummy over the male without the rubber space maintainer.
4. Make a refractory model. The duplicating dummy should be perfectly reproduced.
5. Make and wax up a conventional structure, and cast.
6. Carefully sandblast after deinvesting without damaging the receptive cavity. Polish the access to the cavity to a high shine.
7. Press with the **1222** insertion tool a **1231** female into the created cavity.
8. Place the **1251 B** rubber space maintainer between male and female during finishing.
9. Remove the space maintainer after polymerization.
10. Check the retention and replace the female if necessary by a **1232** white female with reduced retention or a **1233** red female with increased retention.

IN AN ACRYLIC RESIN DENTURE

1. Place the **1236** duplicating dummy over the male without the rubber space maintainer.
2. Place the **RA 0055** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
3. Position the wax setup on the model. Prepare for investing.
4. Polymerize and finish.
5. Press with the **1222** insertion tool a **1231** female into the created cavity.
6. Remove the space maintainer after polymerization.
7. Check the retention and replace the female if necessary by a **1232** white female with reduced retention or a **1233** red female with increased retention.