

## PROCESSING THE MALES OF PRECI-SAGIX M

1. Determine the path of insertion of the prosthesis.
2. Wax up the crowns and provide sufficient space for the male in the wax-up.
3. Provide a lingual shelf.
4. Select the appropriate **1322** (Mini  $\varnothing$  1.7 mm) or **1372** (Standard  $\varnothing$  2.2 mm) metal male and place it on the **1300 P** paralleling mandrel. The spherical part of the male fits into the bent part of the paralleling mandrel.
5. Incorporate this assembly into the surveyor and connect it to the wax crown. Make sure there is sufficient space for interdental cleaning.
6. The backplate must be completely incorporated into the wax-up.
7. Carefully remove the **1300 P** paralleling mandrel from the male by sliding up the rubber ring.
8. Sprue the crowns and prepare for investing.
9. Invest, burn-out, and cast in a non-precious alloy.
10. Finish the crowns and apply ceramic or porcelain veneering.
11. Carefully polish the male without changing its dimensions.

### Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.