

PROCESSING PRECI-SAGIX V WITH THE CONICAL IMP-CK-014 WAX PROFILE

1. Bend the **IMP-CK-014** PLASTICWAX profile in lukewarm water. Note: the sections where you plan to position the male must not be bent (contact area with the female).
2. Allow the profile to harden in cold water.
3. Cut the profile to the exact length using a hot scalpel.
4. Incorporate the profile between the implant cylinders using **IMP-CK-045** PLASTICWAX.
5. Make a straight cavity in the bar where you want to insert the male using a milling device or a surveyor.
6. Carefully assemble the **1373** (Standard \varnothing 2.2 mm) removable male with the **RA 0063** IRAX base ring (precious alloys) or the **RA 0064** NOPRAX base ring (non-precious alloys) using the **IMP-XS-042** screw-driver.
7. Incorporate the assembled base ring and male into the wax-up using the **1300 P** paralleling mandrel. The spherical part of the male fits into the bent part of the paralleling mandrel.
8. After waxing up, remove the male from the base ring using the **IMP-XS-042** screw-driver.
9. Place the model with the bar in lukewarm water to prevent tension from occurring in the structure and allow to bench cool. Unthread the bar for investing.
10. Use a two-phase investment technique and completely fill up the internal threads of the base ring with investment material.
11. Cast the bar and deinvest the structure.
12. Avoid damaging the internal threads of the base ring during sandblasting. To this end, use only glass beads in this area.
13. Finish and polish the structure.
14. Thread the **1373** male with the **IMP-XS-042** screw-driver into the base ring.
15. Proceed as described in INFO 141.

Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.