3. The upper side of the sliding part is thus a little exposed and a mechanical obstacle is created.

4. When using the CEKA ID, a dental support grasping the element by 180° must be provided. The shoulder must be approx 2 mm deep and the guide planes must be milled possibly conical.

5. When finishing the metal part, CEKA ID must not be exposed. Porcelain veneering of the IRAX alloy is not possible. CEKA ID must always be sufficiently covered with metal.

6. If porcelain is fired to the slopes of the attachment, they must be covered with at least 0.2 mm cast alloy.

7. The transition between porcelain and sliding part must always be reinforced with the casting. After final firing, the guide planes must be milled, whereby the porcelain can also be partially milled.

8. The removable Cr-Co frame can be positioned over the porcelain-metal transition.
10. When further processing CEKA ID, a space maintainer must be used. It guarantees 0.3 mm tolerance and prevents uncontrolled forces from acting on the extracoronal female.

11. When assembling – naturally using a space maintainer – the masticatory forces are guided by the intracoronal CEKA ID part. The extracoronal part provides for retention. Both functions – support and retention – are thus indeed separated.

12. The occlusal side of the sliding part is situated a little underneath the occlusal surface and is covered by the Cr-Co frame. The restoration of the marginal stops now becomes possible.

13. Preparations for duplication. The pink relief wax for the acrylic resin saddle does not extend to the CEKA ID attachment, creating a marginal area in metal between acrylic resin saddle and female.

14-15. Use high quality duplicating materials to make an exact reproduction of all details.

16. With this prosthetic solution, the palate must be sufficiently covered to avoid leverage on the abutments.

17. In preparation for soldering the male in the frame, CEKA ID must be assembled with the (RE) H 1 working dummy.

18. An occlusal opening is created in the metal frame, in which the male is fixed using burn-out acrylic resin.

19. The working dummy is removed and replaced with the (RE) H 16 accessory. A soldering model is made with soldering investment.

20. After soldering using the appropriate solder, e.g. CEKA SOL, the inside is polished. The original spring pin can now be threaded in. Use CEKA BOND as a thread lock.

21. An exactly fitting end result with occlusal seal of the CEKA ID attachments.

22-23-24. An esthetic transition between removable denture and retention zone thanks to the compact shape of CEKA ID.